### **RESIDENTIAL GARAGE DOORS**





## THE DOOR WITH MORE.

#### **STEEL-CRAFT DOOR PRODUCTS LTD.**

has been manufacturing residential, commercial and industrial doors since 1963. Our doors are made in Canada for Canada – our products are 100% Canadian and designed to stand up to our unique weather.



### WE OVERENGINEER EVERYTHING. EVERYTHING.

Our founder, Art Mihalcheon, was known as a straight shooter and fearless innovator. He refused to use cheap materials and often crafted his own tools and equipment to get the job done. That commitment to quality and ingenuity is what guides our company today. We refuse to work with inferior materials. we make our own parts, and our state-of-the-art manufacturing facility uses innovative technology and employee expertise to ensure superior quality and efficiency. As we call it, our products are proudly overengineered.

The Contemporary Series in Walnut, see page 32 for more details.

### OUR PARTS DO More than work.

To us, a door is much more than a door. That's why we make sure every part we manufacture is made to the highest quality – to not only work, but to work to the best of its ability. Steel-Craft puts an immense amount of thought and engineering into every part of our doors. When it comes to building the best door, no detail is ever overlooked.

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The CarriageCraft Series, see page 14 for more details.



### **THE THERMOCRAFT SERIES**

Steel-Craft's all-purpose garage door is built to exceed expectations while adding a classic look to any home. The ThermoCraft series of garage doors deliver a winning combination of quality construction, excellent thermal efficiency and timeless beauty.

#### **THERMOCRAFT WINDOW OPTIONS - 26" x 14" Plain Lite Snap-In Decorative Designs** Available in 1/8" Single Pane Available in 1/8" Single Pane and 5/8" ThermoPane. and 5/8" ThermoPane. Clear Satin Texture Sunburst - 3 Panel Ridgewood Somerview **Inlaid Muntin Bars** Available in 5/8" ThermoPane Muntin Bars in White, Pewter, or Brass. Cascade Waterton Stockton Stanton Colonial Wynbridge Regal Somerton Sunray Royal Stockbridge

#### THERMOCRAFT COLOUR OPTIONS



Note: Colour representation may not be accurate. Exact colour matches can be requested from a Steel-Craft dealer.

#### THERMOCRAFT SIZING OPTIONS

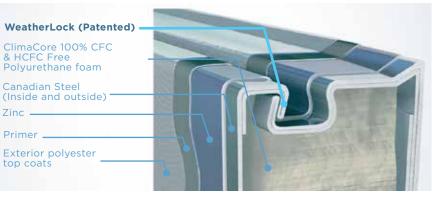
Door Product	R-value	Thickness	Available Widths	Standard Height
ThermoCraft T12	10.4	1-1/8″	8', 9', 10', 12', 14', 15', 16'	6' - 10'
ThermoCraft T16	16.04	1-3/4"	8', 9', 10', 12', 14', 16', 18'	6' - 28'

Headroom requirements may vary on doors over 10' high.



### A WEATHER SEAL IS GOOD, BUT A WEATHERLOCK IS BETTER.

Our patented system overlaps the interior and exterior skins, keeping moisture out and extending the life of your door.

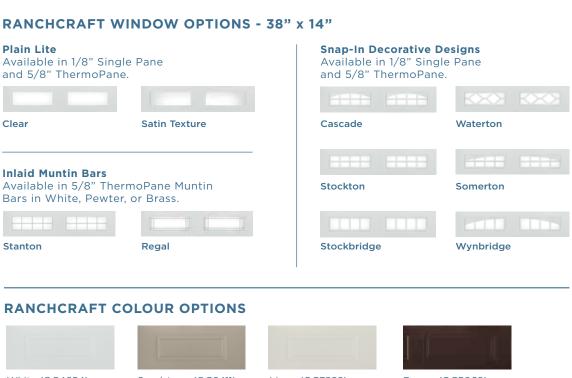




### **THE RANCHCRAFT SERIES**



Steel-Craft's RanchCraft doors feature a distinctive long panel design to complement the look of your home. It's a good fit for decorative fronts and large garages, and is made to keep warmth in and winter out with style, charm and quality.



White (QC4654)

Sandstone (QC6411)

Linen (QC7892)



Note: Colour representation may not be accurate. Exact colour matches can be requested from a Steel-Craft dealer.

#### RANCHCRAFT SIZING OPTIONS

Door Product	R-value	Thickness	Available Widths	Standard Height
RanchCraft RC-10	10.4	1-1/8″	8', 9', 10', 12', 14', 16'	6' - 10'
RanchCraft RC-16	16.04	1-3/4″	8', 9', 10', 12', 14', 16', 18'	6' - 28'

Headroom requirements may vary on doors over 10' high.

### THE CARRIAGECRAFT SERIES



With embossed woodgrain panels built from Canadian steel and elegant hardware, the CarriageCraft series is the perfect union of artistry and function. Stand up to the elements in style with CarriageCraft doors.

CARRIAGECRAFT	WINDOW OPTIONS - 38	3" x 14"	
<b>Plain Lite</b> Available in 1/8" Single I and 5/8" ThermoPane.	Pane	<b>Snap-In Decorative De</b> Available in 1/8" Single and 5/8" ThermoPane.	e Pane
Clear	Satin Texture	Cascade	Waterton
Inlaid Muntin Bars Available in 5/8" Thermo		Stockton	Somerton
Bars in White, Pewter, o	r Brass.		
	· · · · · · · · · · · · · · · · · · ·		
Stanton	Regal	Stockbridge	Wynbridge

#### CARRIAGECRAFT COLOUR OPTIONS



Note: Colour representation may not be accurate. Exact colour matches can be requested from a Steel-Craft dealer.

#### **DECORATIVE HINGES & HANDLES**

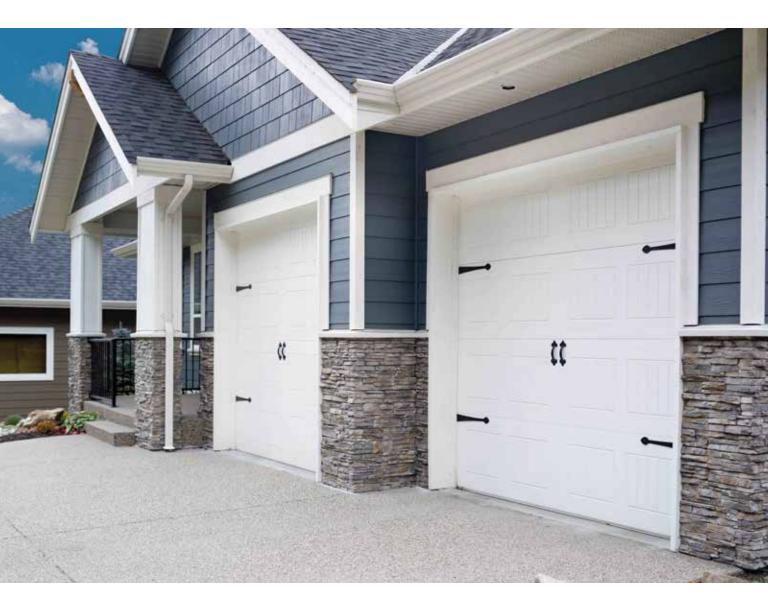


#### CARRIAGECRAFT SIZING OPTIONS

Door Product	R-value	Thickness	Available Widths	Standard Height
CarriageCraft CC-10	10.4	1-1/8″	8', 9', 10', 12', 14', 16'	6' - 10'
CarriageCraft CC-16	16.04	1-3/4"	8', 9', 10', 12', 14', 16', 18'	6' - 28'

Headroom requirements may vary on doors over 10' high.

## THE BEAUTY IS



# IN THE DETAILS



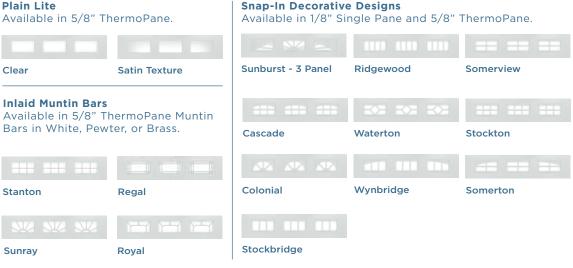
Customize the look of your door – and your home – with Steel-Craft's variety of decorative hinges and handles. Our suite of accessories will add to the character of your home, increase curb appeal and bring out the beauty of your door.

### **THE FLUSH SERIES**



Steel-Craft's Flush door gives you the flexibility to design the look you want. Whether it's a minimalist, clean look, or an arching front you are designing for, Flush doors blend seamlessly for a harmonious visual display. Thicker than many doors out there, Flush doors are energy-efficient and insulated to an R-value of 12.60.

#### FLUSH WINDOW OPTIONS - 26" x 14"



Also available in 38" x 14". See window options on page 13.

#### **FLUSH COLOUR OPTIONS**



Note: Colour representation may not be accurate. Exact colour matches can be requested from a Steel-Craft dealer.

#### **FLUSH SIZING OPTIONS**

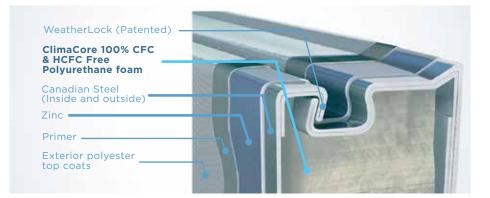
Door Product	R-value	Thickness	Available Widths	Standard Height
Flush	12.6	1-3/8″	8′, 9′, 10′, 12′, 14′, 16′, 18′	6' - 10'

Headroom requirements may vary on doors over 10' high.



### THIS INSULATION DOES MORE THAN INSULATE. IT'S A CLIMACORE.

Steel-Craft's ClimaCore insulation is specially engineered to have the highest quality insulation between the panels to provide higher R-Value, better strength and consistent protection from the elements.





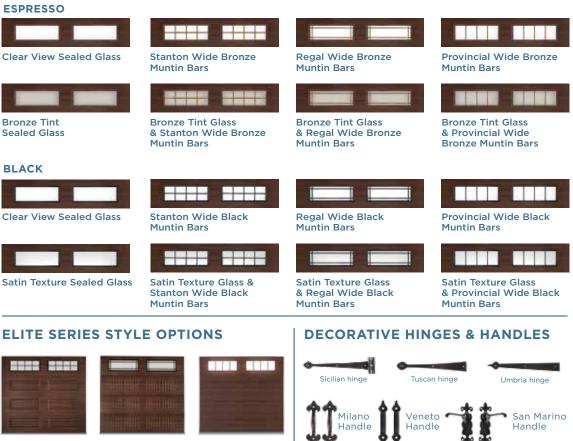
The Flush Series, see page 18 for more details

### THE ELITE SERIES IN WALNUT



The Elite Series in Walnut offers the look, feel and texture of real wood without any of the maintenance issues. You can highlight the classic feel of your home while benefitting from the durability of a steel garage door. These doors have a low-maintenance finish that requires no staining or painting and, unlike real wood, they will not warp, shrink, peel, or crack.

#### **ELITE SERIES WINDOW OPTIONS - 38" x 14"**



RANCHCRAFT

CARRIAGECRAFT FLUSH

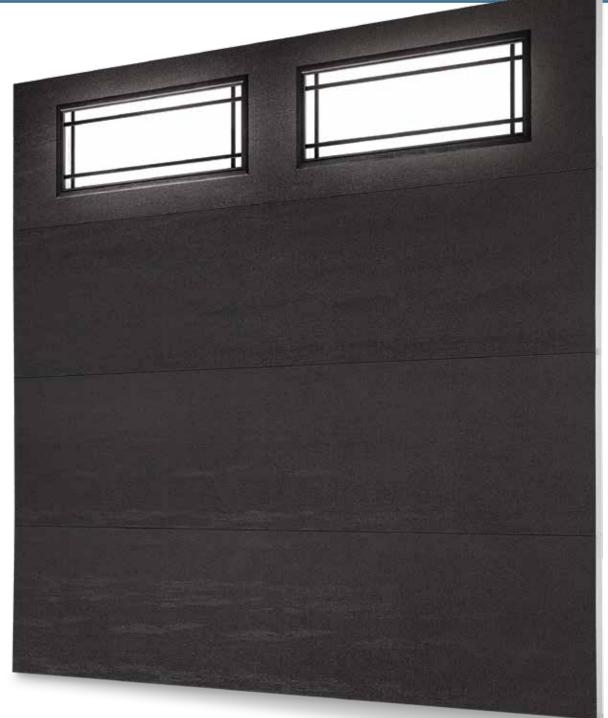


#### ELITE SERIES SIZING OPTIONS

Door Product	R-value	Thickness	Available Widths	Standard Height
RanchCraft RC-16	16.04	1-3/4"	8', 9', 10', 12', 14', 16', 18'	6' - 28'
CarriageCraft CC-16	16.04	1-3/4″	8', 9', 10', 12', 14', 16', 18'	6' - 28'
Flush	16.04	1-3/4"	8', 9', 10', 12', 14', 16', 18'	6' - 28'

Headroom requirements may vary on doors over 10' high.

### THE ELITE SERIES IN CHARCOAL



Our Elite Series in Charcoal will add sophistication to any home with a distinctive deep matte charcoal colour. The low gloss, textured surface will keep the colour beautiful at any angle and unlike other doors in dark colours, the Charcoal door will not warp or distort when exposed to the heat or sun.



#### ELITE SERIES SIZING OPTIONS

Door Product	R-value	Thickness	Available Widths	Standard Height
RanchCraft RC-16	16.04	1-3/4"	8', 9', 10', 12', 14', 16', 18'	6' - 28'
CarriageCraft CC-16	16.04	1-3/4″	8', 9', 10', 12', 14', 16', 18'	6' - 28'
Flush	16.04	1-3/4"	8', 9', 10', 12', 14', 16', 18'	6' - 28'

#### SOLAR REFLECTIVE COATING

Our special coating systems reflect the sun's rays rather than absorbing them to avoid extensive heat build-up. As a result, the temperature reached on the steel surface is significantly reduced. This organic coating technology increases the lifetime of the door, and is backed by Steel-Craft's industry leading warranty.

SURFACE TEMPERATURE (CELSIUS)				
	LOW WIND (0-2ms-1)	MEDIUM WIND (2 to 6 ms-1)		
CHARCOAL	113.3	64.9		
STANDARD BLACK	128.4	71.8		
STANDARD BROWN	124.6	68.4		



### THERE'S HARDWARE, AND THEN THERE'S DURAWARE.

Every Steel-Craft component is made in-house by Steel-Craft. Track, hinges, and rollers are made in Canada to handle our Canadian weather. Durable and highly efficient, our parts are made to last.



The Esteem, see page 28 for more details.

### **THE ESTEEM SERIES**



The Esteem Series of aluminum doors brings a modern look to any home. These doors can be custom painted, filled with coloured glass or panels and are available in a wide variety of sizes. Increase your curb appeal with window designs that suit your home, while benefitting from the durability of a sturdy aluminum door.

#### STANDARD VISION LITES OPTIONS

Consult Steel-Craft for additional custom glass options.



Note: Colour representation may not be accurate. Exact matches can be requested from a Steel-Craft dealer.

#### NEW WOODGRAIN FINISH COLOUR OPTIONS



Highlight the classic feel of your home while benefitting from the durability of an aluminum garage door. These doors have a low-maintenance finish that requires no staining or painting and, unlike real wood, they will not warp, shrink, peel, or crack.

4 SECTION - 2 PANEL	4 SECTION - 3 PANEL	4 SECTION - 4 PANEL	4 SECTION - 5 PANEL
8' x 7'	10' x 7'	14' x 7'	18' x 7'
8' x 8'	10' x 8'	14' x 8'	18' x 8'
9' x 7'	12' x 7'	16' x 7'	
9' x 8'	12' x 8'	16' x 8'	

Headroom requirements may vary on doors over 10' high.

Note: Colour representation may not be accurate. Exact matches can be requested from a Steel-Craft dealer.

#### **ESTEEM SERIES COLOUR OPTIONS**

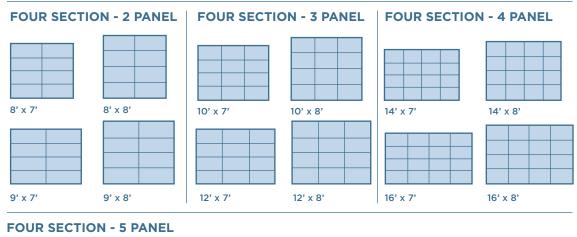
A full selection of custom paint colors are available. (please consult factory for details.)

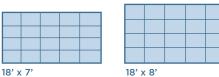


Note: Colour representation may not be accurate. Exact matches can be requested from a Steel-Craft dealer.

#### **STANDARD LAYOUTS**

The Esteem Series of aluminum doors brings a modern look to any home. These doors can be custom painted, filled with coloured glass and are available in a wide variety of sizes. Increase your curb appeal with window designs that suit your home, while benefitting from the durability of a sturdy aluminum door.







#### CUSTOM EXTRUDED ALUMINUM RAILS AND STILES

TEMPERED GLASS, POLYCARBONATE OR INSULATED ALUMINUM PANELS

VERTICAL STILES (NOT SHOWN HERE)

INTERMEDIATE VINYL WEATHER STRIP

**SNAP IN RETAINER** 

BOTTOM VINYL WEATHER STRIP

#### WEATHERSTRIPPING

- Bottom weatherstripping: U-type arctic grade vinyl
- Section interface: arctic grade vinyl bubble-shaped weatherstrip at all section meeting rails
- Jamb: anodized or painted aluminum with two-point flexible arctic grade vinyl weatherstrip
- Header: anodized or painted aluminum with two-point flexible arctic grade vinyl weatherstrip

#### DOOR FACE HARDWARE

- Graduated end hinges and centre hinges made from galvanized steel
- Heavy duty rollers with 10 grade heat-treated and outer races with 10 floating ball bearings

#### **COUNTERBALANCE SYSTEM**

- Class II oil tempered ASTM A229 wire, minimum 10,000 cycle torsion springs on continuous steel shaft
- Aircraft quality galvanized lift cables with a minimum safety factor of 7 to 1

#### FRAMES

- Thickness: 1.8 mm/0.071"; 3 mm/0.118" at fastener
- Standard Top/Bottom/End Stiles: 162 mm/6.375"
- Intermediate Stiles: 76 mm/3.0"

#### **INSULATED ALUMINUM PANEL**

• 1.27 mm thick aluminum sheet material insulated and sealed to door frame

#### FINISH

 Anodizing applied to #17 clear anodized Architectural Class II and is in accordance with AA-M12CC22A31 (Aluminum Association) specifications. Painted product (special order) powdercoated to AAMA 2603 standards

#### TEMPERED GLASS, POLYCARBONATE OR INSULATED ALUMINUM PANEL

 All glazing materials sealed to door frame with butyl tape and held securely with rigid PVC snap-in mouldings

#### STRUTTING

- Doors over 11'-0" in width shall be reinforced with 16Ga galvanized steel "Z" brace per section
- Anodizing applied to #17 clear anodized Architectural Class II and is in accordance with AA-M12CC22A31 (Aluminum Association) specifications
- Strutting required for doors wider than 3,353 mm

#### TRACKS

• 50 mm or 75 mm wide galvanized steel tracks

### **THE CONTEMPORARY SERIES**



Sleek and effortlessly modern, Steel-Craft's Contemporary Series offers the look, feel, and texture of real wood without the maintenance issues. The door's flush, clean finish fills a growing demand in the market for designer-inspired products.

The Contemporary Series features Steel-Craft's uncompromising durability and function. This climate-ready insulated steel door has an exterior that won't require staining or painting. Unlike real wood, it will not warp, shrink, peel or crack making it ideal for the Canadian climate.

CONTEMPORAR ESPRESSO AND BLA		W OPTIONS - 24" x 6"
Clear View Sealed Glass	Satin Texture Sealed Glass	Bronze Tint Sealed Glass
WINDOW PLACEME	NT OPTIONS	
Full Section Stacked	<b>Top Section Stacked</b>	<b>Bottom Section Stacked</b>
WINDOW ALIGNME	NT OPTIONS	
Left Stacked Vertical Column 24" x 6"	Right Stacked Vertical Column 24" x 6"	Top Section 38" x 14" or 26" x 14"
Note: Bottom section wi	ndow will only be installed	on the top of the section.
CONTEMPORAR	Y COLOUR OPTIO	NS

Charcoal	Walnut	Cedar

Note: Colour representation may not be accurate. Exact colour matches can be requested from a Steel-Craft dealer.

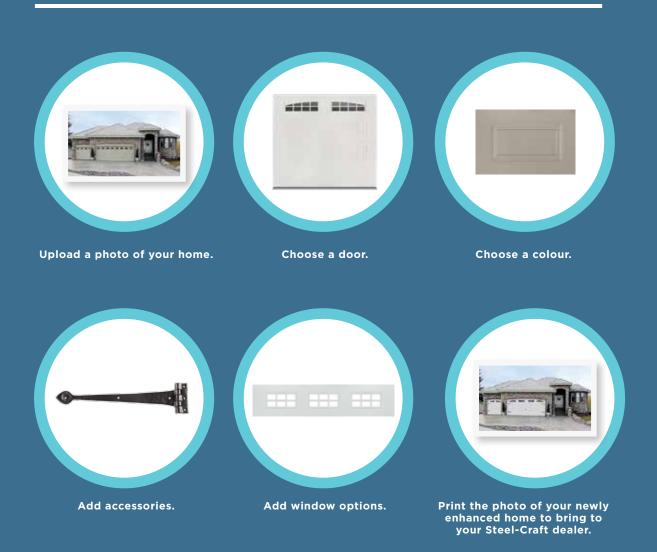
#### **CONTEMPORARY SERIES SIZING OPTIONS**

Door Product	R-value	Thickness	Available Widths	Standard Height	
Contemporary	16.04	1-3/4"	8', 9', 10', 12', 14', 16', 18'	6' - 28'	

# 

### THE STEEL-CRAFT DOOR DESIGNER

Use our online tool to find the perfect door for your home. You can even customize it to make it truly your own.



#### Try out the hardest working door in Canada with an easy-to-use tool.

Find it at steel-craft.ca



The RanchCraft Series, see page 12 for more details.



### ALL GARAGE DOORS ARE NOT CREATED EQUAL.

At first glance, many garage doors may appear similar. But a door is about much more than how it looks. Steel-Craft products are distinctive in appearance, but more importantly they're born and raised in unique weather, which means we know how to offer better protection from the elements through our overengineering.

### **BUILT TO LAST**

We use the finest quality Canadian galvanized steel finished with primer and exterior polyester paint. This paint acts as a barrier – protecting the underlying zinc coating and extending the life of your garage door.



#### **VIRTUALLY MAINTENANCE FREE**

Every door is finished with a factory applied, baked-on, two-coat exterior polyester paint finish on both sides – giving years of maintenance-free operation. The seamless steel inside skin brightens the interior of the garage and is easy to keep clean. The exterior can be finished in any colour.



#### **MADE FOR CANADA**

Steel-Craft products are 100% Canadian and are designed for use in Canada. The highest possible grade of perimeter weather-stripping provides excellent protection from outside elements, while a continuous weather seal is inserted between each door section, preventing air from getting through.



#### ALL BACKED BY OUR UNNECESSARY WARRANTY

Of course all of our doors are backed with a lifetime warranty. But, after thousands of tests performed on all of our parts, we don't think you'll ever need it. In fact, less than 0.01% of our customers ever do. The complete door is covered by an unnecessary warranty against workmanship and material plus a lifetime unnecessary warranty against cracking, splitting or deterioration due to rust.

## SC STEEL-CRAFT

#### Learn more at Steel-Craft.ca

#### BRANCH SALES & DISTRIBUTION CENTRES

Vancouver 1-800-361-3667

Kelowna 1-800-880-0755

**Calgary** 1-800-561-9871

Edmonton 1-800-463-3667

**Toronto** 1-800-465-7091 DISTRIBUTION PARTNERS

Saskatoon 1-306-652-7131

**Regina** 1-306-721-3737

**Prince Albert** 1-306-922-9200

Winnipeg 1-204-668-2000

Halifax 1-902-468-8912

#### THE DOOR WITH MORE.



Learn more at Steel-Craft.ca